

SAFETY DATA SHEET

Material: 60069984

CENUSIL® M 825 B

Version 2.5 (US)

Print Date 05/21/2026

Date of last alteration: 04/04/2026

1. Product and company identification**1.1 Identification of the substance or preparation:**

Trade name CENUSIL® M 825 B
Use of the Substance/Mixture Industrial.
elastomer products

1.2 Company/undertaking identification:

Manufacturer/distributor: Wacker Chemie AG
Gisela-Stein-Straße 1
81671 München
Germany

Customer information: Wacker Chemical Corporation
4950 S State Road
Ann Arbor, MI 48108
InfoLine:
Tel (517) 264-8240
Hours of operation:
Monday - Friday, 8 am to 5 pm (eastern standard time)
Corporate website: www.wacker.com

Emergency telephone no. (24h): (517) 264-8500

Transportation emergency: (800) 424-9300 (CHEMTREC, USA)
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification**2.1 Classification of the substance or mixture**

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200):

Not a hazardous substance or mixture.

2.2 Label elements

GHS-Labeling:

No labeling according to GHS required.

2.3 Other hazards

The product contains substances which are relevant for the assessment in chapter 12.5.
Product can release hydrogen. Risk of hydrogen gas formation with water, alcohols, acids, metallic salts, amines and alkalis. In combination with oxygen, the released hydrogen can form oxyhydrogen.
Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

3. Composition/information on ingredients**3.1 Chemical characterization (preparation)**

Chemical characterization

Polydimethylsiloxane with functional groups and auxiliaries for addition cross-linking

3.2 Information on ingredients:

This material does not contain any ingredients above the permitted limit(s).

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Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

4. First-aid measures**4.1 General information:**

Get medical attention if irritation occurs or if breathing becomes difficult. Remove contaminated clothing and shoes. Take a copy of the Safety Data Sheet when going for medical treatment.

4.2 If inhaled

Material cannot be inhaled under normal conditions. If inhaled remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult give oxygen.

4.3 In case of skin contact

For skin contact, immediately wipe away excess material. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

4.4 In case of eye contact

If contact with eyes, immediately flush eyes with plenty of water for at least 15 min.

4.5 If swallowed

For ingestion, if conscious, give several glasses of water but do not induce vomiting. If vomiting does occur, give additional fluids.

4.6 Advice for the physician

Treat symptomatically.

5. Fire-fighting measures**5.1 Flammable properties:**

| Property: | Value: | Method: |
|-----------------------------------|---------------------|-----------------|
| Flash point..... | > 216 °C (> 421 °F) | (ISO 2592) |
| Boiling point/boiling range | exempt | |
| Lower explosion limit..... | exempt | |
| Upper explosion limit..... | no data available | |
| Ignition temperature | > 400 °C (> 752 °F) | (not specified) |

5.2 Fire and explosion hazards:

Caution! Under certain conditions this material may generate flammable hydrogen gas. Consider possible formation of explosive mixtures with air, for example in uncleaned containers by moisture. Never use welding or cutting torch on or near any container of this material, even if empty, because an explosion could occur. Spontaneous ignition is possible due to electrostatic discharge. The generation of hydrogen gas is increased under circumstances mentioned in Sect. 10 "Stability and reactivity". Explosion limits for hydrolysis product hydrogen: 4-75.6% v/v.

5.3 Recommended extinguishing media:

water-spray , carbon dioxide , sand , dry chemical or alcohol-resistant foam .

5.4 Unsuitable extinguishing media:

sharp water jet

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

not applicable

5.6 Fire fighting procedures:

Fire fighters should wear full protective clothing including a self-contained breathing apparatus.

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6. Accidental release measures**6.1 Precautions:**

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

HAZWOPER PPE Level: D

6.2 Containment:

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up

Take up mechanically and dispose of according to local/state/federal regulations. Do not flush away with water. For small amounts: Absorb with a neutral (non-acidic / non-basic) liquid binding material such as diatomaceous earth and dispose of according to government regulations. For large amounts: Liquids may be recovered using suction devices or pumps. Use only air driven or properly rated electrical equipment. Use vented recovery containers. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Silicone fluids are slippery; spills are a safety hazard. Apply sand or other inert granular material to improve traction.

6.4 Further information:

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Material designated for disposal must be segregated from incompatible substances or materials specified in Sect. 10. Do not blend contaminated material with uncontaminated material. Do not seal collecting vessel gas-tight. Observe notes under section 7.

7. Handling and storage**7.1 Handling****Precautions for safe handling:**

Ensure adequate ventilation. Open and handle container with care. Keep container closed when not in use. Keep away from incompatible substances in accordance with section 10. Where possible, inert process equipment and blanket vessels, tanks and containers with nitrogen to reduce the available oxygen level. Contact WACKER for additional publications on the safe Handling of SiH Products. Avoid formation of aerosols. In case of aerosol formation special protective measures are required (exhausting by suction, respiratory protection). Spilled substance increases risk of slipping. Observe information in section 8.

Precautions against fire and explosion:

Product can release hydrogen. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

7.2 Storage**Conditions for storage rooms and vessels:**

Do not store in virgin glass containers with basic surface. Observe local/state/federal regulations.

Advice for storage of incompatible materials:

Do not store with: basic substances (e.g. alkalis, ammonia, amines) , oxidizing agents , strong acids . Observe local/state/federal regulations.

Further information for storage:

Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.

8. Exposure controls and personal protection**8.1 Engineering controls****Ventilation:**

Use with adequate ventilation.

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Local exhaust:

not necessary

8.2 Associate substances with specific control parameters such as limit values

none known

8.3 Personal protection equipment (PPE)**Respiratory protection:**

Respiratory protection is not normally required.

Hand protection:

Any liquid-tight rubber or vinyl gloves.

Eye protection:

Safety glasses with side shields or chemical safety goggles.

Other protective clothing or equipment:

Provide eye bath and safety shower. Additional protective clothing or equipment is not normally required.

8.4 General hygiene and protection measures:

Avoid contact with eyes and skin. When handling do not eat, drink, smoke or apply cosmetics. Follow standard industrial hygiene practices when using this material.

9. Physical and chemical properties**9.1 Information on basic physical and chemical properties**

| Property: | Value: | Method: |
|--|-------------------------------------|-----------------|
| Physical state | liquid | |
| Colour | colourless | |
| Odour | odourless | |
| Odour Threshold | no data available | |
| Melting point | exempt | |
| Boiling point/boiling range | exempt | |
| Lower explosion limit | exempt | |
| Upper explosion limit | no data available | |
| Flash point | > 216 °C | (ISO 2592) |
| Ignition temperature | > 400 °C | (not specified) |
| Thermal decomposition | no data available | |
| pH | Not applicable. Insoluble in water. | |
| Viscosity, kinematic | no data available | |
| Viscosity, dynamic | 4000 - 10000 mPa.s at 20 °C | (Brookfield) |
| Water solubility | practically insoluble | |
| Partition coefficient: n-octanol/water | not applicable | |
| Vapour pressure | exempt | |
| Density | 1.1 g/cm ³ (23 °C) | (DIN 51757) |
| Relative vapour density | no data available | |
| Particle Size Distribution | Not applicable. | |

9.2 Other information

Explosion limits for released hydrogen: 4 - 75.6%(V). According to previous experience autoignition of SiH containing products on a catalytically active surface may occur at a much lower temperature than expected. This applies to porous or fibrous substances including those with alkaline surfaces, such as thermal insulation and cementaceous insulating materials.

| Property: | Value: | Method: |
|------------------------|-------------------|---------|
| Evaporation rate | no data available | |
| Molecular weight | not applicable | |

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10. Stability and reactivity**10.1 General information:**

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

10.2 Conditions to avoid

Moisture, heat, open flames, and other sources of ignition. Contact with contaminated piping or vessels or with corroded and rusty containers can increase the rate of hydrogen formation. Observe information in section 7.

10.3 Materials to avoid

Proton-active substances. Reacts violently with: acids, basic substances (e.g. alkalis, ammonia, amines). Reacts with: alcohols, water, moisture, oxidizing agents, catalyst. The reaction takes place with the formation of hydrogen.

10.4 Hazardous decomposition products

In contact with incompatible substances this material may quickly generate a large volume of flammable hydrogen gas. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

10.5 Further information:

Hazardous polymerization cannot occur.

11. Toxicological information**11.1 Information on toxicological effects****11.1.1 Acute toxicity****Product details:**

| Exposure routes | Result/Effect |
|-----------------|--|
| Oral | LD50 > 2000 mg/kg Species: Rat, Source: Conclusion by analogy |
| dermal | LD50 > 2000 mg/kg Species: Rat, Source: Conclusion by analogy |

11.1.2 Skin corrosion/irritation**Product details:**

No skin irritation
(Species: Rabbit, Source: Conclusion by analogy)

11.1.3 Serious eye damage/eye irritation**Product details:**

No eye irritation
(Species: Rabbit, Source: Conclusion by analogy)

11.1.4 Respiratory or skin sensitization**Product details:**

| Exposure routes | Result |
|-----------------|---|
| Skin contact | Does not cause skin sensitization. (Species: Guinea pig, Test system: Buehler Test, Method: OECD 406, Source: Conclusion by analogy) |
| Inhalation | No data available. |

11.1.5 Germ cell mutagenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

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11.1.6 Carcinogenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity - single exposure**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - repeated exposure**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.11 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

11.1.12 Further toxicological information

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other information: None known.

12. Ecological information**12.1 Toxicity****Assessment:**

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms.

12.2 Persistence and degradability**Assessment:**

Polymer component: biologically not degradable. Elimination by adsorption to activated sludge.

12.3 Bioaccumulative potential**Assessment:**

Polymer component: No adverse effects expected.

12.4 Mobility in soil**Assessment:**

Polymer component: insoluble in water.

12.5 Results of PBT and vPvB assessment

PBT assessment

No data available.

vPvB Assessment

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No data available.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

none known

13. Disposal considerations**13.1 Product disposal**

Recommendation:

Risk of oxyhydrogen formation upon contact with the substances mentioned in 10. Material designated for disposal must be segregated from incompatible substances or materials specified in Sect. 10. Wastes of this material should not be mixed with other wastes. Provide measures such as vented bungs to ensure pressure relief in the waste containers. Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.2 Packaging disposal

Recommendation:

Containers may contain hazardous quantities of hydrogen gas. Uncleaned containers should not be reused to hold another material due to the potential for reaction between residual product and incompatible materials. Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

14. Transport information**14.1 US DOT & CANADA TDG SURFACE**

Valuation: Not regulated for transport

14.2 Transport by sea IMDG-Code

Valuation: Not regulated for transport

14.3 Air transport ICAO-TI/IATA-DGR

Valuation: Not regulated for transport

15. Regulatory information**15.1 U.S. Federal regulations****TSCA inventory status and TSCA information:**

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

TSCA 12(b) Export Notification:

This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

CERCLA Regulated Chemicals:

This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:

This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:

No SARA Hazards

SARA 313 Chemicals:

This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):

This material does not contain any hazardous air pollutants.

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15.2 US State Regulations**US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**

This material does not contain any chemicals known to the State of California to cause cancer.

This material does not contain any chemicals known to the State of California to cause reproductive effects.

Massachusetts Right To Know

7664-41-7 Ammonia

15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

| | |
|---------------------------------------|---|
| Japan | : ENCS (Handbook of Existing and New Chemical Substances): This product is listed in, or complies with, the substance inventory. |
| Australia | : AiIC (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory. |
| China..... | : IECSC (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory. |
| Canada | : DSL (Domestic Substance List): This product is listed in, or complies with, the substance inventory. |
| Philippines..... | : PICCS (Philippine Inventory of Chemicals and Chemical Substances): This product is listed in, or complies with, the substance inventory. |
| United States of America (USA)..... | : TSCA (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory. |
| Taiwan | : TCSI (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation. |
| European Economic Area (EEA)..... | : REACH (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter. |
| South Korea (Republic of Korea) | : AREC (Act on Registration and Evaluation of Chemicals; "K-REACH"): Please approach your regular contact for more detailed information. |

16. Other information**16.1 Additional information:**

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

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16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists
 DOT - Department of Transportation
 hPa - Hectopascals
 mPa*s - Milli Pascal-Seconds
 OSHA - Occupational Safety and Health Administration
 PEL - Permissible Exposure Limit

ppm - Parts per Million
 SARA - Superfund Amendments and Reauthorization Act
 STEL - Short Term Exposure Limit
 TSCA - Toxic Substances Control Act
 TWA - Time Weighted Average

| Flash point determination methods | Common name |
|--|-------------------------------|
| ASTM D56..... | Tagliabue (Tag) closed cup |
| ASTM D92, DIN 51376, ISO 2592 | Cleveland open cup |
| ASTM D93, DIN 51758, ISO 2719 | Pensky-Martens closed cup |
| ASTM D3278, DIN 55680, ISO 3679 | Setaflash or Rapid closed cup |
| DIN 51755..... | Abel-Pensky closed cup |

16.3 Conversion table:

Pressure:.....: 1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa
 Viscosity:.....: 1 mPa*s = 1 centipoise (cP)