

# CENUSIL<sup>®</sup> M 810 A/B

## Room Temperature Curing Silicone Rubber (RTV-2)

Pourable, addition-curing RTV-2 silicone rubber that cures at room temperature.

Main application: Making shrink-free molds with excellent reproduction accuracy.



## Properties

- excellent flowability and good self-deaeration
- high tear strength
- very low hardness (Shore A 10)
- mixing ratio of 1:1 for straightforward processing
- fast and non-shrink cure at room temperature which can be accelerated considerably by the application of heat
- excellent long-term stability of the mechanical properties of the vulcanizate
- good resistance to common reproduction materials

## Specific features

- Addition Curing
- Fast curing at room temperature
- Flowable
- Low viscosity
- No chemical shrinkage
- Two-component

## Technical data

### Properties Uncured

Property	Condition	A	B	Method
Color	-	white	white	-
Density	23 °C	1.05 g/cm <sup>3</sup>	1.05 g/cm <sup>3</sup>	DIN EN ISO 2811-1
Viscosity, dynamic	-	3000 mPa·s	3000 mPa·s	Brookfield

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Catalyzed A+B

Property	Condition	Value	Method
Color	-	white	-
Mix ratio <sup>(1)</sup>	-	1 : 1	A : B
Pot Life (up to 60000 mPas)	-	40 min	DIN EN ISO 2555
Curing time tack-free	-	4 h	-

<sup>1</sup>p.b.w.

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### Properties Cured

After 24 h at 23 °C.

Property	Condition	Value	Method
Tear strength	-	15 N/mm	ASTM D 624 B
Hardness Shore A	-	10	DIN ISO 48-4
Tensile strength	-	3.5 N/mm <sup>2</sup>	ISO 37 type 1
Elongation at break	-	600 %	ISO 37 type 1

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## Applications

- Automotive molding
- Reproduction Molding

## Application details

Due to the outstanding elongation and low demolding forces as well as the superior mechanical properties, CENUSIL® M 810 A/B is especially suitable for preparing glove molds, i.e. one part skin molds.

The benefits are easy and quick mold making as well as straightforward demolding and seamless copies. Hence no further rework of the reproduction is required and process time is being extensively reduced.

As a low-hardness addition-curing RTV-2 silicone rubber that cures without undergoing dimensional shrinkage CENUSIL® M 810 A/B is especially suitable for casting all common reproduction materials, particularly if absolutely accurate copies of models with pronounced undercuts are required.

## Processing

Mix components A and B in a ratio of 1 : 1.

Important note:

The platinum catalyst is contained in **component A**.

Important: A and B components may only be used together if they have the same batch number.

**Please check also our brochures and info sheets.**

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code CENUSIL® M 810 A/B



**For technical, quality or product safety questions, please contact:**

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